



**Quality Operating Guidelines  
Ingredient Specifications**

**TITLE: DOUBLE DICED SWEETENED DRIED CRANBERRIES  
(25LB SOFT&MOIST DOUBLE DICED SD)**

**UPC: 94673**

**DATE: 31 AUGUST 2022**

**SUPERSEDES: 23 APRIL 2020**

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**PRODUCT DESCRIPTION:**

Double Diced Sweetened Dried Cranberries are produced by infusing a sucrose syrup into sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant, (Genus/species – *Vaccinium macrocarpon*) until a specific equilibrate Brix range is reached. The product is then dried to moisture specification, lightly sprayed with oil and sliced twice through a slicer. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	8% - 12%	Karl Fischer
Retained on 1/4" (6mm) mesh screen	20% maximum	Rotap, 10 minutes
Through a US #8 screen	5% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical uniform cranberry red	Visual
Appearance	Double diced dried cranberries	Visual
Flavor and Odor	Typical tart, fruit flavor with no off flavors or odors	Sensory
<b>MICROBIOLOGICAL: (Micro values are not reported on each lot or the Certificate of Analysis)</b>		
Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)
Mold	<50 cfu/g	
Aerobic Plate Count	<500 cfu/g	
<b>Foreign Material</b> - The product goes through optical sorters, metal detectors, and other means of removing foreign material during the production process to ensure the product is free of any foreign materials.		

**PACKAGING**

Enclosed in a non-sealed FDA compliant polyethylene liner inside a corrugated box sealed with tamper evident security tape.  
Net weight: 25 lbs. (11.34 kg).

**LABELING**

All containers shall bear the following information: name of product including UPC, ingredients, net contents, lot number including manufacturing date, best before date, Kosher- O.U., Halal – crescent M, Ocean Spray® name and corporate address.

**INGREDIENTS\***

Cranberries, Sugar, Sunflower Oil.

\*based on wet weight composition

**STORAGE RECOMMENDATIONS**

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

**EXPECTED SHELF-LIFE**

24 months (730 days) at <65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT THE DOUBLE DICED SWEETENED DRIED CRANBERRIES - 94673, SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.

UPC 94673.doc